



## SHADE CARD



**Great Service**



**Premium Quality**



**Customer Delight**

## Colour Bond and Classic Bright range



**Black**  
Satin



**Black**  
Texture



**Black**  
Gloss



**Black**  
Matt



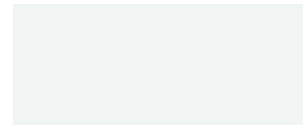
**Woodland Grey**  
Matt, Satin



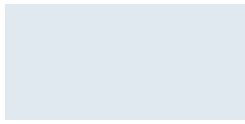
**Ripple Black**



**Stone Grey**  
Gloss, Satin



**Pearl White**  
Gloss



**Bright White**  
Gloss



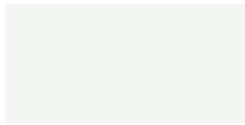
**Surmist**  
Matt, Satin



**Basalt**  
Matt, Satin



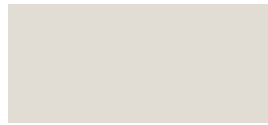
**Charcoal**  
Matt, Satin, Gloss



**White**  
Gloss, Satin



**Light Grey**  
Gloss



**Shoji White**  
Satin



**Riversand**  
Matt



**Primerose**  
Gloss



**Jasper**  
Matt, Satin



**Stone Beige**  
Matt



**Doeskin**  
Satin



**Monument**  
Matt, Satin



**Hammersley Brown**  
Satin



**Terrain**  
Matt, Satin



**Black Night Sky**  
Matt, Satin



**Manor Red**  
Satin, Matt



**Dune**  
Matt, Satin



**Antique Silver**



**Zinc Rich Primer**



**Pommel Blue**  
Gloss



**Orange X15**  
Gloss



**Signal Red**  
Gloss



**Flame Red**  
Gloss



**Blaze Blue**  
Gloss



**Safety Yellow**  
Gloss

## Quality Assurance Performance Data for Metal substrate

### (Aluminium & Steel)

The assurance is made up of two key components, a colour assurance for fade and chalking and a durability assurance for the film integrity. An ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 and IATF 16949:2016 Certified Company.

### Accelerated Properties

Powder Shelf Life	Best within 12 months from the date of manufacturing when stored below 30°C and 50% relative Humidity.
Accelerated Weather Resistance (QUV) 400Hrs	After test Gloss loss not more than 20% polished sample. No significant colour change.
Salt Spray Test (ASTM B – 117) 240Hrs	Creep age along X mark to be 3 mm max. on either side. No rust, no blister & no adhesion failure beyond 3 mm from X mark.
Colour Warranty for 10 years – Aluminium and Steel Substrate	Durability Warranty for 10 years - Aluminium and Steel Substrate
Assurance on Colour: The powder coating colour will be maintained for the warranty period from the date the product is applied to the metal. No significant fading & chalking noticed.	Assurance on Film Integrity: The powder coating will not peel; crack or flake for the warranty period from the date the product is applied to the metal.

Warranties are only valid when applied with Powder Coater to the warranty specification on recommended project types and conditions and maintained within our recommended Care and maintenance guidelines.